

PRODUCT INFORMATION



SOLID[®] Decorative 5 Layers

Deck	sliced cut decorative veneer beech, oak, maple, poplar, cherry, ash, alder, lime, birch, aniegre other species available on request
Core	spruce or poplar staves
Underdeck	rotary cut veneer or HDF
Glue	IF 20
Emission class	E1; E0 on request
Format	3100 x 1850 mm, 2800 x 2060, 2600x 2060 mm, 2500 x 1250 mm
Thickness	16/19/22 mm other thicknesses are available on request
Max. press format	3100 x 2060 mm
Moisture content	8 – 12%
Screwing test	1334 N (tested: 19 mm blockboard)
Thickness tolerance	+ 0,2 mm – 0,6 mm
Tolerance in length and width	± 2 mm/m
Tolerance in width	1 mm/m

Thickness (mm)	E-Modul (N/mm ²) (length)	E-Modul (N/mm ²) (width)	Bending strength (N/mm ²) (length)	Bending strength (N/mm ²) (width)
16	2000	5400	20	45
19	1500	6000	15	40

Multiple applications

Holzindustrie Schweighofer BACO offers the most suitable blockboard for each application.

A wide range of surface and cores ensure various alternatives. Additionally we develop solutions together with our customers, according to their individual requirements.

Significant advantages

- High stability and moisture resistance
- High bending strength
- Light weight
- High screw extraction resistance
- Easy processing

High quality

High quality raw material and longtime experience of our team are the basis for the outstanding quality of our blockboards.

Continuous quality controls ensure stable standards.

All wood that is processed by Holzindustrie Schweighofer BACO comes from PEFC™ controlled sources.

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