

# PRODUCT INFORMATION



## SOLID<sup>®</sup> Melamine 3 Layers

### SOLID melamine 3 Layers

Deck	4 mm chipboard or HDF melamine covered
Core	spruce or poplar staves
Surface	decors from Egger
Glue	IF 20; AW 100 available on request
Emission class	E1; E0 on request
Format	5600/2800 x 2070 mm
Thickness	16/19/20/22/25/30 mm other thicknesses are available on request
Max. press format	5600 x 2070 mm
Moisture content	8 – 12%
Thickness tolerance	+ 0,2 mm – 0,6 mm
Tolerance in length and width	± 2 mm/m
Squareness tolerance	1 mm/m

Thickness (mm)	E-Modul (N/mm <sup>2</sup> ) (length)	E-Modul (N/mm <sup>2</sup> ) (width)	Bending strength (N/mm <sup>2</sup> ) (length)	Bending strength (N/mm <sup>2</sup> ) (width)
19	2715	5715	15	33

### Multiple applications

Holzindustrie Schweighofer BACO offers the most suitable blockboard for each application.

A wide range of surface and cores ensure various alternatives. Additionally we develop solutions together with our customers, according to their individual requirements.

### Significant advantages

- High stability and moisture resistance
- High bending strength
- Light weight
- High screw extraction resistance
- Easy processing

### High quality

High quality raw material and longtime experience of our team are the basis for the outstanding quality of our blockboards.

Continuous quality controls ensure stable standards.

All wood that is processed by Holzindustrie Schweighofer BACO comes from PEFC™ controlled sources.

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