

PRODUCT INFORMATION



FORM[®] XL 5-S STAE 450 / 5-Layer

Core	Laminboard
Deck	Ilomba veneer
Standard size	2000 × 5400 × 21 mm
Gluing	AW-DIN 68705
Edges	Rectangular cut, sealed edges
Coating	Concrete pouring side 450 g/m ² , coating rear side 450 g/m ²
Approximate pours	40
Weight	11 – 13,5 kg/m ²
Density	500 kg/m ³
Moisture content	8 – 12%
Thickness tolerance	+0,2 – 0,6 mm
Tolerance in length and width	± 2 mm/m
Squareness tolerance	1 mm/m
Pieces/pallet	24
Use	Big size shuttering, prefab elements.

Thickness (mm)	E-Modul (N/mm ²) (length)	E-Modul (N/mm ²) (width)	Bending strength (N/mm ²) (length)	Bending strength (N/mm ²) (width)
21	4,220	7,400	45	36

Blockboard formwork panels for tailor made solutions

Holzindustrie Schweighofer BACO offers formwork panels for outstanding concrete constructions. Individual forming and on-site production are the major advantages of the blockboard shutterings.

The multi-use and quick release surface guarantees excellent and predictable results. And the concrete castings stay clean and accurate – pour after pour.

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