

PRODUCT INFORMATION



SOLID[©] BLOCKBOARD

SOLID Laminboard Core 3 Layers

Deck rotary cut veneer, HDF or chipboard
Core 3-5 mm strips of spruce or light wood

Veneer types fromager, poplar, beech

Glue IF 20; AW 100 available on request

Emission class E1; E0 on request Format 2070 x 2600/5200 mm

1250 x 2500 mm

Thickness 16/18/19/22/25/28/38 mm

other thicknesses are available on request

Max. press format 2200 x 6300 mm

Moisture content 8 – 12%

Thickness tolerance + 0,2 mm - 0,6 mm

Tolerance in length and width ± 2 mm/m Squareness tolerance 1 mm/m

Thickness in mm	E-Modul	E-Modul	Bending strength	Bending strength
	(N/mm2) (length)	(N/mm2) (width)	(N/mm2) (length)	(N/mm2) (width)
16	2000	5400	20	45
18				
19	1500	6000	15	50
22	1400	6700	15	50
25	1300	7100	15	50
28				
38				

Multiple applications

HS Baco Panels offers the most suitable blockboard for each application.

A wide range of surface and cores ensure various alternatives. Additionally we develop solutions together with our customers, according to their individual requirements.

Significant advantages

- High stability and moisture resistance
- High bending strength
- Light weight
- High screw extraction resistance
- Easy processing

High quality

High quality raw material and longtime experience of our team are the basis for the outstanding quality of our blockboards.

Continuous quality controls ensure stable standards.

All wood that is processed by HS Baco Panels comes from PEFC[™] controlled sources.

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