

PRODUCT INFORMATION



SOLID[®] BLOCKBOARD

SOLID Veneer 3 Layers

Deck	fromager, poplar or beech
Core	spruce, poplar or fuma staves
Glue	IF 20; AW 100 available on request
Emission class	E1; E0 on request
Format	1870 x 3130/3720 mm 2070 x 2800/4100/5200 mm 1250 x 2500 mm 1220 x 2440 mm
Thickness	13/16/18/19/22/25/28/38 mm other thicknesses are available on request
Max. press format	2200 x 6300 mm
Moisture content	8 – 12%
Screwing test	1334 N (tested: 19 mm blockboard)
Thickness tolerance	+ 0,2 mm – 0,6 mm
Tolerance in length and width	± 2 mm/m
Squareness tolerance	1 mm/m

Thickness in mm	E-Modul (N/mm ²) (length)	E-Modul (N/mm ²) (width)	Bending strength (N/mm ²) (length)	Bending strength (N/mm ²) (width)
13	2400	5200	20	45
16	2000	5400	20	45
18				
19	1500	6000	15	50
22	1400	6200	15	50
25	1300	6500	15	50
28				
38				

Multiple applications

HS Baco Panels offers the most suitable blockboard for each application.

A wide range of surface and cores ensure various alternatives. Additionally we develop solutions together with our customers, according to their individual requirements.

Significant advantages

- High stability and moisture resistance
- High bending strength
- Light weight
- High screw extraction resistance
- Easy processing

High quality

High quality raw material and longtime experience of our team are the basis for the outstanding quality of our blockboards.

Continuous quality controls ensure stable standards.

All wood that is processed by HS Baco Panels comes from PEFC™ controlled sources.

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